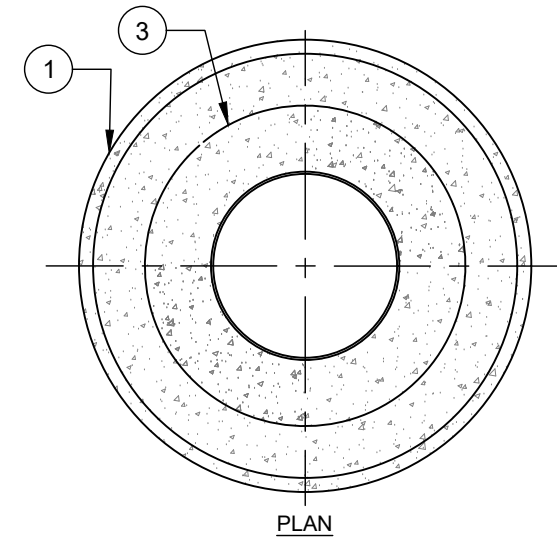
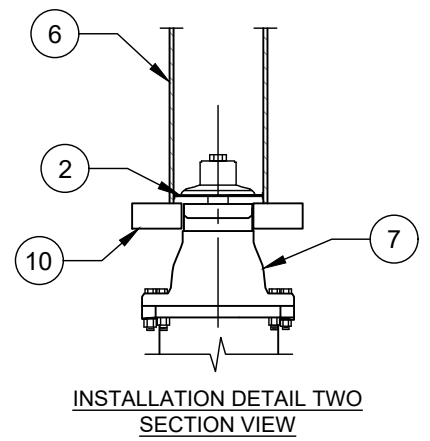
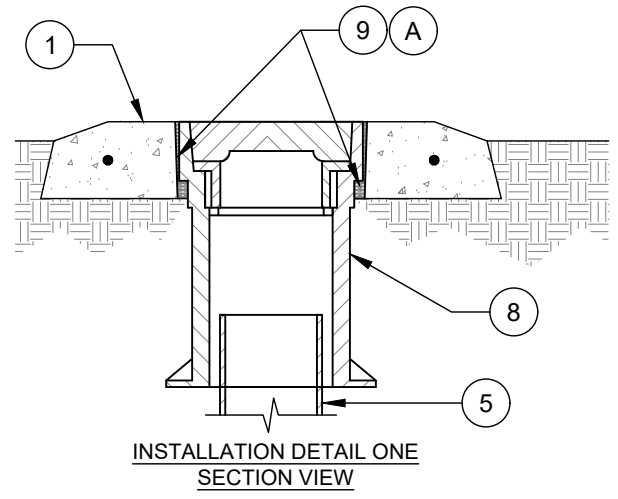
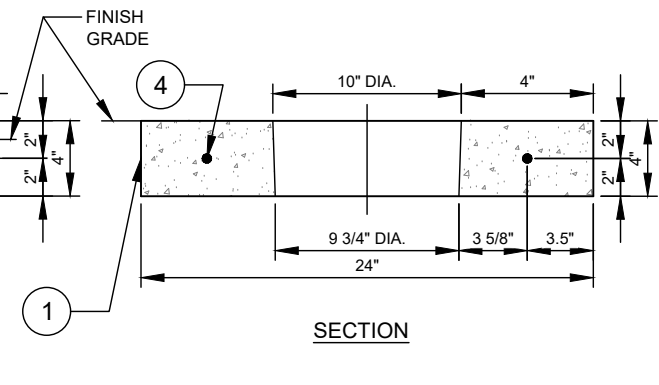
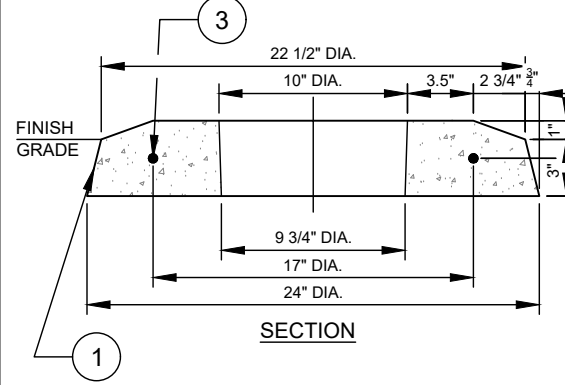
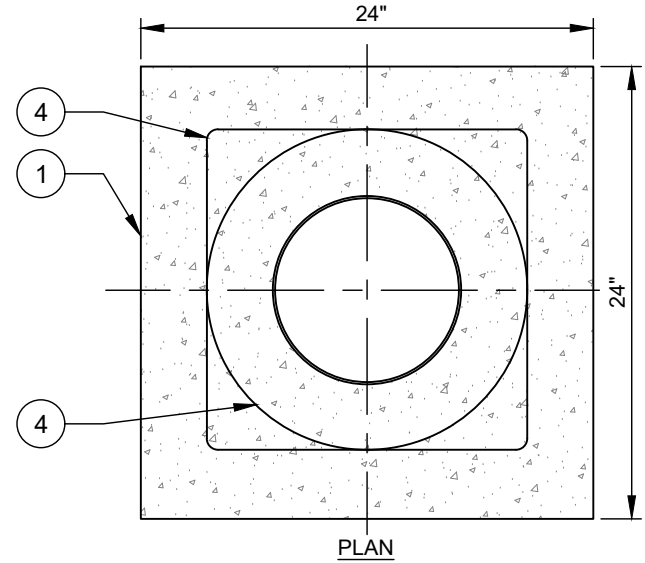


TYPE A - GRADE RING
PRECAST ONLY



TYPE B - GRADE RING
PRECAST OR CAST IN PLACE



- NO. DESCRIPTION:
1. CONCRETE GRADE RING.
 2. PLASTIC VALVE CENTERING DISK (EX: PLASTIC POSI-CAP VALVE BOX ALIGNER DISK) REQUIRED TO KEEP VALVE BOX ALIGNED DURING BACK FILLING. REQUIRED FOR ALL VALVES.
 3. #4 REBAR - 17" DIAMETER.
 4. #4 REBAR - LENGTH = 68", OR (ALTERNATE -17" DIAMETER). VALVE BOX BOTTOM SECTION.
 5. 6" DIAMETER C900 PVC PIPE.
 6. GATE VALVE - 12" OR SMALLER.
 7. TOP SECTION OF VALVE BOX.
 8. FILL ANNULAR SPACE WITH NON SHRINK GROUT.
 9. CONCRETE SUPPORT BRICK - 2 EACH.

- NOTES:
- A. FOR PRECAST GRADE RINGS - FILL VOID BETWEEN GRADE RING AND CAST IRON VALVE BOX TOP SECTION WITH NON-SHRINK GROUT.
 - B. FOR CAST-IN-PLACE GRADE RINGS - TOP SECTION OF CAST IRON VALVE BOX SHALL BE CAST IN THE CONCRETE.
 - C. TYPE A GRADE RINGS SHALL BE REQUIRED ON ROAD SHOULDERS WITHOUT CURB.
 - D. FOR INSTALLATION DETAIL TWO - ONLY ONE VALVE BOX ASSEMBLY (NO. 5 OR NO. 6) SHALL BE REQUIRED. VALVE BOX ASSEMBLY SHALL NOT REST ON THE VALVE, AND SHALL BE CENTERED ON THE VALVE OPERATING NUT AS SHOWN.
 - E. TOP SECTION/LID SHALL BE FLUSH WITH GRADE RING TO AVOID TRIPPING HAZARD.
 - F. FOR LOCATIONS WHERE A STANDARD PRECAST GRADE RING DOES NOT FIT, IT CANNOT BE CUT TO FIT AND A CAST IN PLACE CONCRETE PAD MUST BE POURED IN PLACE.

- DESIGN REQUIREMENTS:
- a. CONCRETE - $f_c = 4,000$ PSI (PRECAST), OR $3,600$ PSI (CAST-IN-PLACE).
 - b. STEEL REINFORCEMENT - REBARS - GRADE 60 (60,000 PSI) - ASTM A-615, OR WELDED WIRE FABRIC - ASTM A-185.